

Machine Settings

Printer

Printer Settings

X (Width) mm
Y (Depth) mm
Z (Height) mm

Build Plate Shape

Machine Center is Zero

Heated Bed

GCode Flavor

Start Gcode

```
M107      ;fan off
G200     ;nozzle cleaning
G21      ;metric values
G90      ;absolute positioning
G92 E-15 ;zero the extruded length

G28      ;Home
G1 F800 E0
```

Printhead Settings

X min
Y min
X max
Y max

Gantry height mm

Number of Extruders

Material Diameter mm

Nozzle size mm

End Gcode

```
M2      ;g-code end code for 3DWOX
```